620Di and 620DiN with Flexicon 620LG pumphead

Liquid Filling

620 series dispensing pumps

Features and benefits

- Keypad entry of flow from 0.001 L/min to 18 L/min
- Dispenses 500 ml to within ±0.5 % •
- Stores up to 50 dispensing programs •
- Up to 4 bar pressure
- 2650:1 control ratio (0.1 to 265 rpm speed range) •
- Digital speed adjustment with choice of 0.1 rpm, 0.5 rpm, 1 rpm, 2 rpm, 5 rpm and • 10 rpm step changes
- Maintenance-free brushless DC motor
- Smooth easy-to-clean enclosure free from bug traps

620Di and 620DiN with 620LG pumphead performance



| Flow ranges (L/min) | Y element tubing | | | Continuous tubing | | | | |
|---|------------------|--------|------------|--|-----------|-------|-----------|--|
| (over 0.1 to 265rpm speed range) | (single channel) | | | (flow per channel - max of 2 channels) | | | | |
| Tubing material | 8.0mm 12 | .0mm | 16.0mm | 8.0mm | 12.0mm | | 16.0mm | |
| Pumpsil silicone | 0.002-4.6 0.0 | 03-8.5 | 0.005-11.5 | 0.001-2.3 | 0.002-4.3 | | 0.003-5.8 | |
| Marprene, Bioprene | 0.002-4.6 0.0 | 03-8.5 | 0.005-11.5 | 0.001-2.3 | 0.002-4.3 | | 0.003-5.8 | |
| Neoprene | 0.002-4.6 0.0 | 03-8.5 | 0.005-12.6 | 0.001-2.3 | 0.002-4.3 | | 0.003-6.3 | |
| STA-PURE PCS | 0.002-5.2 0.0 | 03-9.0 | 0.005-12.4 | 0.001-2.6 | 0.002-4.5 | | 0.003-6.2 | |
| 620LG dose sizes (STA-PURE PCS®, STA-PURE PFL®) | | | | | | | | |
| Tube bore | | 8.0m | m | 12.0mm | 12.0mm | | 16.0mm | |
| Minimum possible dose | | 10ml | | 17ml | | 23ml | | |
| Minimum recommended | | | | 167ml | | 234ml | | |

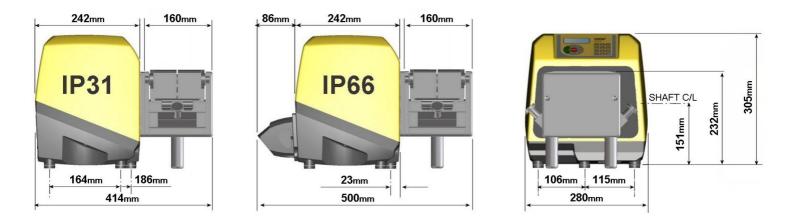
Technical specifications

| | 620Di and 620DiN with 620LG pumphead | | | | | | |
|-----------------------------|---|--|--|--|--|--|--|
| Filling volume range | Up to 500ml in 2.4s ml | | | | | | |
| Accuracy | ±0.5 % | | | | | | |
| Ingress rating | IP31, IP66, NEMA 2, NEMA 4X | | | | | | |
| Operating temperature range | 5 to 40 °C | | | | | | |
| Operating temperature range | 40 to 104 °F | | | | | | |
| Speed control ratio | 2650:1 | | | | | | |
| Humidity | (Condensing) 10-100 % RH, (Non-condensing) 80 % up to 31 °C (88 °F) decreasing linearly to 50 % at 40 °C (104 °F) | | | | | | |
| Noise | <70dB(A) at 1m | | | | | | |
| Standards | CE, cETLus | | | | | | |
| Power supply | 100-120 V, 200-240 V, 50/60 Hz, Single-phase | | | | | | |
| Weight | 24.3 - 25.2 kg | | | | | | |
| Weight | 53.6 - 55.6 lbs | | | | | | |
| Accessories | Footswitch, handswitch, RS232 cable, batch records cable | | | | | | |
| Compatible tubing size | 12.0 mm ID, 16.0 mm ID, 4.0 mm wall thickness, 8.0 mm ID | | | | | | |

Materials of construction

| | 620Di and 620DiN with 620LG pumphead | | | | |
|--------------------------|--------------------------------------|--|--|--|--|
| Bearings | Carbon steel | | | | |
| Casework | Pressure die-cast aluminium LM24 | | | | |
| Keypad/HMI | Polyester | | | | |
| Pumphead roller assembly | Stainless steel | | | | |

620Di and 620DiN with 620LG pumphead dimensions



Control options

| Functionality | 620Di | 620DiN |
|---|-------|----------|
| Enclosure - ingress protection rating | IP31 | IP66 |
| Manual control | | |
| Digital speed control with simple calibration to display flow | ✓ | √ |
| Choice of flow rate display; metric or imperial units | ✓ | √ |
| Numeric keypad for entry of speed, flow or PIN code | ✓ | ✓ |
| Remote control | | |
| Run/stop, direction change, auto/manual mode, leak detector input (via contact closure or 5V TTL to 24V industrial logic) | ✓ | ~ |
| Remote operation of dosing (foot/handswitch or logic input) | ✓ | ✓ |
| Four programmable digital status outputs through 5V TTL to 24V industrial logic | | ✓ |
| Analogue speed feedback | | |
| Tachometer output; 0-1478Hz | ✓ | ✓ |
| Digital communication | | |
| Digital network serial control RS232 RS485 | RS232 | RS485 |
| Specialist dispensing functionality | | |
| Drip control feature (momentary direction reverse at end of dose) | ✓ | √ |
| Ramp control to improve accuracy and avoid splashing or frothing | √ | √ |
| Export of batch records to PC or printer for cGMP requirements RS232 | RS232 | |
| Dual operator/supervisor PIN code protection of pump settings | ✓ | √ |

Product codes

| Product codes | | | | | | | | | | | |
|---------------------------------------|------------------------------------|----------------|--------------|--------------|-------------|--------------|---------------|---------------------|--------------|--|--|
| | 620LG pumphead | 620LG pumphead | | | Accessories | | | | | | |
| Pumphead only | 063.4623.000 | 063.4623.000 | | Footswitch H | | vitch | RS232 cable | Batch records cable | | | |
| IP31/NEMA 2 wipe-down pumps | | IP31 | | IP31 | | IP31 | IP31 | | | | |
| 620Di | 060.4171.5G0* | 060.4171.5G0* | | 059.3002.000 | | .000 | 059.3121.000 | 059.3125.000 | | | |
| * Replace 0 (plug-less) w | ith A, E or U for 2.8m American, E | uropean or UK | mains plug | | | | | · | | | |
| IP66/NEMA 4X wash-down pumps | | | IP55 | | | | | IP65 | | | |
| 620DiN | 060.417N.5G0** | | 069.5231.000 | | n/a | | n/a | 059.450N.520 | | | |
| ** Replace 0 (plug-less) | with A for 2.8m American mains le | ead | • | | | | | ÷ | | | |
| Y element tubing | | | | | | Continuous t | ubing | | | | |
| Bore size (4.0mm wall thickness) 8.0m | | 8.0mm | | 12.0mm | | 16.0mm | 8.0mm | 12.0mm | 16.0mm | | |
| Tubing material | | | | | | · | | | | | |
| Pumpsil silicone | | 913.AE80 |).K40 | 913.A12E.K4 | 40 | 913.A16E.040 | 913.A080.040 | 913.A120.040 | 913.A160.040 | | |
| Marprene | | 902.E080 |).K40 | 902.E120.K4 | 10 | 902.E160.040 | 902.0080.040 | 902.A120.040 | 902.0160.040 | | |
| Bioprene | | 933.E080 |).K40 | 933.E120.K4 | 10 | 933.E160.040 | 933.0080.040 | 933.A120.040 | 933.0160.040 | | |
| Neoprene | | 920.E080 |).K40 | 920.E120.K4 | 10 | 920.E160.040 | 920.0080.040 | 920.A120.040 | 920.0160.040 | | |
| STA-PURE PCS | | 960.E080 |).K40 | 960.E120.K4 | 40 | 960.E160.040 | | | | | |
| STA-PURE PFL | | 965.E080 |).K40 | 965.E120.K4 | 40 | 965.E160.040 | | | | | |
| SINTORETTE | | | | | | | ntinuous tube | | 069.4001.000 | | |

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