620Di and 620DiN with Flexicon 620LG pumphead

Liquid Filling

620 series dispensing pumps

Features and benefits

- Keypad entry of flow from 0.001 L/min to 18 L/min
- Dispenses 500 ml to within ±0.5 % •
- Stores up to 50 dispensing programs •
- Up to 4 bar pressure
- 2650:1 control ratio (0.1 to 265 rpm speed range) •
- Digital speed adjustment with choice of 0.1 rpm, 0.5 rpm, 1 rpm, 2 rpm, 5 rpm and • 10 rpm step changes
- Maintenance-free brushless DC motor
- Smooth easy-to-clean enclosure free from bug traps

620Di and 620DiN with 620LG pumphead performance



Flow ranges (L/min)	Y element tubing			Continuous tubing				
(over 0.1 to 265rpm speed range)	(single channel)			(flow per channel - max of 2 channels)				
Tubing material	8.0mm 12	.0mm	16.0mm	8.0mm	12.0mm		16.0mm	
Pumpsil silicone	0.002-4.6 0.0	03-8.5	0.005-11.5	0.001-2.3	0.002-4.3		0.003-5.8	
Marprene, Bioprene	0.002-4.6 0.0	03-8.5	0.005-11.5	0.001-2.3	0.002-4.3		0.003-5.8	
Neoprene	0.002-4.6 0.0	03-8.5	0.005-12.6	0.001-2.3	0.002-4.3		0.003-6.3	
STA-PURE PCS	0.002-5.2 0.0	03-9.0	0.005-12.4	0.001-2.6	0.002-4.5		0.003-6.2	
620LG dose sizes (STA-PURE PCS®, STA-PURE PFL®)								
Tube bore		8.0m	m	12.0mm	12.0mm		16.0mm	
Minimum possible dose		10ml		17ml		23ml		
Minimum recommended				167ml		234ml		

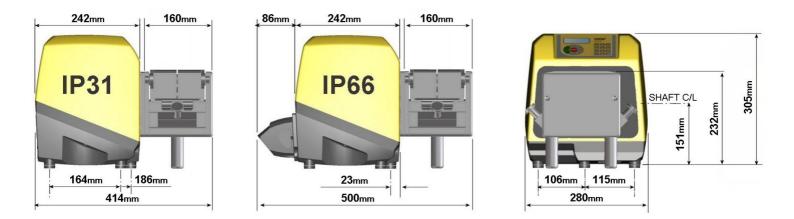
Technical specifications

	620Di and 620DiN with 620LG pumphead						
Filling volume range	Up to 500ml in 2.4s ml						
Accuracy	±0.5 %						
Ingress rating	IP31, IP66, NEMA 2, NEMA 4X						
Operating temperature range	5 to 40 °C						
Operating temperature range	40 to 104 °F						
Speed control ratio	2650:1						
Humidity	(Condensing) 10-100 % RH, (Non-condensing) 80 % up to 31 °C (88 °F) decreasing linearly to 50 % at 40 °C (104 °F)						
Noise	<70dB(A) at 1m						
Standards	CE, cETLus						
Power supply	100-120 V, 200-240 V, 50/60 Hz, Single-phase						
Weight	24.3 - 25.2 kg						
Weight	53.6 - 55.6 lbs						
Accessories	Footswitch, handswitch, RS232 cable, batch records cable						
Compatible tubing size	12.0 mm ID, 16.0 mm ID, 4.0 mm wall thickness, 8.0 mm ID						

Materials of construction

	620Di and 620DiN with 620LG pumphead				
Bearings	Carbon steel				
Casework	Pressure die-cast aluminium LM24				
Keypad/HMI	Polyester				
Pumphead roller assembly	Stainless steel				

620Di and 620DiN with 620LG pumphead dimensions



Control options

Functionality	620Di	620DiN
Enclosure - ingress protection rating	IP31	IP66
Manual control		
Digital speed control with simple calibration to display flow	✓	√
Choice of flow rate display; metric or imperial units	✓	√
Numeric keypad for entry of speed, flow or PIN code	✓	✓
Remote control		
Run/stop, direction change, auto/manual mode, leak detector input (via contact closure or 5V TTL to 24V industrial logic)	✓	~
Remote operation of dosing (foot/handswitch or logic input)	✓	✓
Four programmable digital status outputs through 5V TTL to 24V industrial logic		✓
Analogue speed feedback		
Tachometer output; 0-1478Hz	✓	✓
Digital communication		
Digital network serial control RS232 RS485	RS232	RS485
Specialist dispensing functionality		
Drip control feature (momentary direction reverse at end of dose)	✓	√
Ramp control to improve accuracy and avoid splashing or frothing	√	√
Export of batch records to PC or printer for cGMP requirements RS232	RS232	
Dual operator/supervisor PIN code protection of pump settings	✓	√

Product codes

Product codes											
	620LG pumphead	620LG pumphead			Accessories						
Pumphead only	063.4623.000	063.4623.000		Footswitch H		vitch	RS232 cable	Batch records cable			
IP31/NEMA 2 wipe-down pumps		IP31		IP31		IP31	IP31				
620Di	060.4171.5G0*	060.4171.5G0*		059.3002.000		.000	059.3121.000	059.3125.000			
* Replace 0 (plug-less) w	ith A, E or U for 2.8m American, E	uropean or UK	mains plug					·			
IP66/NEMA 4X wash-down pumps			IP55					IP65			
620DiN	060.417N.5G0**		069.5231.000		n/a		n/a	059.450N.520			
** Replace 0 (plug-less)	with A for 2.8m American mains le	ead	•					÷			
Y element tubing						Continuous t	ubing				
Bore size (4.0mm wall thickness) 8.0m		8.0mm		12.0mm		16.0mm	8.0mm	12.0mm	16.0mm		
Tubing material						·					
Pumpsil silicone		913.AE80).K40	913.A12E.K4	40	913.A16E.040	913.A080.040	913.A120.040	913.A160.040		
Marprene		902.E080).K40	902.E120.K4	10	902.E160.040	902.0080.040	902.A120.040	902.0160.040		
Bioprene		933.E080).K40	933.E120.K4	10	933.E160.040	933.0080.040	933.A120.040	933.0160.040		
Neoprene		920.E080).K40	920.E120.K4	10	920.E160.040	920.0080.040	920.A120.040	920.0160.040		
STA-PURE PCS		960.E080).K40	960.E120.K4	40	960.E160.040					
STA-PURE PFL		965.E080).K40	965.E120.K4	40	965.E160.040					
SINTORETTE							ntinuous tube		069.4001.000		

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