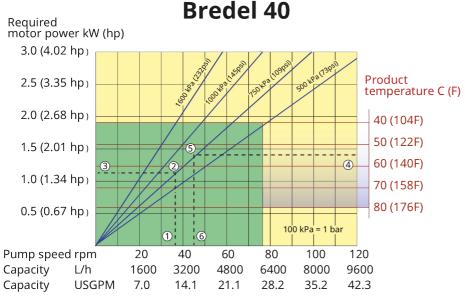
Bredel 40

Bredel hose pumps (10-50)

Features and benefits

- Dry running and self-priming
- Suction capability up to 9.5 mWC (354 inWC)
- No seals, ball-checks, diaphragms, glands, immersed rotors, stators or pistons to leak, clog, corrode or replace
- Handles abrasive slurries, corrosive acids, gaseous liquids
- No slippage, allowing true positive displacement for accurate, repeatable metering
- No ancillary equipment, check valves, sealing water flush systems or run-dry protection required
- Fully reversible to blow out suction and drain lines safely

Bredel 40 performance



Note: The area of continuous operation diminishes with increased product temperatures. For product temperatures >40C, the area of continuous operation reduces to the corresponding red temperature line.

- 1. Flow required indicates pump speed
- 2. Calculated discharge pressure
- 3. Net motor power required
- 4. Product temperature
- 5. Calculated discharge pressure
- 6. Maximum recommended pump speed

Continuous duty

Intermittent duty

* Maximum 3 hours operation followed by minimum 1 hour stop



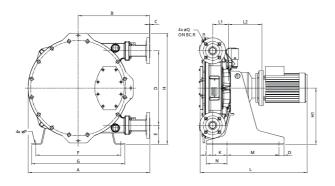
Technical specifications

	Bredel 40									
Max. flow rate continuous	5985 L/h									
Max. flow rate continuous	1579 USGPH									
Max. flow rate intermittent	9576 L/h									
Max. flow rate intermittent	2527 USGPH									
Volume per revolution	1.33 L									
Volume per revolution	0.35 USG									
Max. continuous operating speed	75 rpm									
Max. intermittent operating speed	120 rpm									
Max. operating pressure	16 bar									
Max. operating pressure	232 psi									
Max. inlet pressure	2.5 bar abs									
Max. inlet pressure	38 psi abs									
Max. suction capability	9.5 mWC									
Max. suction capability	374 inWC									
Suction capability (80% Flow rate)	9 mWC									
Suction capability (80% Flow rate)	354 inWC									
Operating temperature range	-20 °C to 45 °C									
Operating temperature range	-4 °F to 113 °F									
Fluid temperature range	-20 °C to 80 °C									
Fluid temperature range	-4 °F to 176 °F									
Min. starting torque	320 N m									
Min. starting torque	2832 in.lbs									
Weight	180 kg									
Weight	397 lbs									
Hose lubricant required	5 L									
Hose lubricant required	1.32 USG									
Port configurations	Down, Left, Right, Up									
Compatible hose materials	CSM, EPDM, F-NBR, NBR, NBR for food, NR-Metering, NR-Transfer									
Compatible tube materials	Bioprene									
Flange assembly type	ANSI, DIN, JIS									
Please consult your Bredel representat	ive for lower or higher temperature operation.									

Please consult your Bredel representative for lower or higher temperature operation. Allowable ambient temperature is based on pump capabilities and may be further limited by gearbox ambient capabilities.

Materials of construction

	Bredel 40								
Hose material	Bioprene (tube), CSM, EPDM, F-NBR, NBR, NBR for food, NR-Metering, NR-Transfer								
Housing	Cast iron, ISO12944 category C4M								
Rotor assembly	Cast iron, ISO12944 category C4M								
Cover assembly	Cast iron, ISO12944 category C4M								
Brackets and fasteners	Galvanised steel, Stainless steel 316								
Support frame	Galvanised steel, Stainless steel 316								
Hose clamps	Galvanised steel, Stainless steel 316								
Seals	Neoprene, Nitrile								



Туре	A	В	С	D	E	F	G	н	H1	J	к	Lmax	L1	L2max	М	N	0	ØP	ØQ	R	
Bredel 40 (mm)	705	412	2.5	430	110	490	540	643	325	73	84	906	91	301	300	120	30	18	18	110	
Bredel 40 (inches)	27.8	16.2	0.09	16.9	4.3	19.3	21.3	25.3	12.8	2.9	3.3	35.7	3.6	11.9	11.8	4.7	1.2	0.71	0.71	4.3	
Connector sizes						ANSI 150#						EN DIN				JIS	JIS				
Bredel 40							1.5"							40mm				40mm			

Disclaimer: The information contained in this document is believed to be correct at the time of publication, but Watson-Marlow Bredel BV accepts no liability for any error it contains, and reserves the right to alter specifications without prior notice. All mentioned values in this document are values under controlled circumstances at our test bed. Actual flow rates achieved may vary because of changes in temperature, viscosity, inlet and discharge pressures and/or system configuration. APEX, DuCoNite, Bioprene and Bredel are registered trademarks.

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23 November 2023